

#### **About Us**

Begun in 1997 as V-Ramp Systems, the company introduced a series of advanced learning equipments for technical education institutions. The overwhelming acceptance of the products prompted the company to form in 2000 the B. J. Engineering Company that would exclusively cater to Defence Department customers and other industrial customers. Ultimately, the group merged to form the Sinewave Engineering Pvt. Ltd. in 2007. Today, this merged entity competes nationally through a key strategy of value pricing, increasing product performance and abler service levels that go to enhance the brand building process.

Lending support to its overall initiatives is the strong team of engineers engaged in innovation engineering. This Research & Development team is the heart of Sinewave and is constantly working on innovative products, new applications and more reliable performance. As true professionals, the engineers in Sinewave Constantly work on devising efficient manufacturing process or interface with clients and customers to obtain feedback and further improve product and service quality.

The turn of the new millennium has revolutionised the educational scenario in India. The wide range of computerized products in its stable has made "Sinewave" the preferred source for equipments in the field of technical education.

#### **Our Mission**

The mission of Sinewave is to offer all users true value for their equipments investment by a combination of factors such as value engineering, active service support and superior performance consistency.

#### **Products & Services**

We are manufacturers & exporters of CNC Trainers, Educational Trainers, and Test Rigs for Engineering and Polytechnic Colleges & I.T.I's. It is also engaged with DRDO laboratories and Defence units in developing indigenous testing equipments for various applications. Besides, Sinewave provides low cost and dependable solutions for automation.

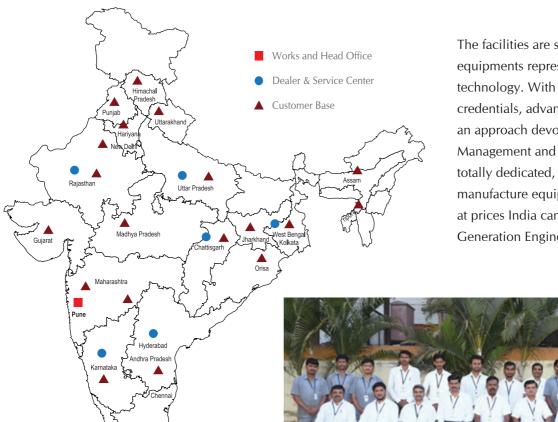
### **Quality Consciousness**

Each product coming out of Sinewave exemplifies top quality and best performance. Engineering colleges of repute in India vouch not only for the accuracy of the lab equipments but also for its consistency of performance. In addition, Sinewave provides support pro-actively, through a team of engineers dedicated to Quality output.





### MANUFACTURING FACILITIES & CUSTOMER BASE



The facilities are state-of-art and the equipments represent the most recent in technology. With impeccable manufacturing credentials, advance testing equipments and an approach devoted towards Total Quality Management and professional who are totally dedicated, Sinewave is able to manufacture equipments that are world class at prices India can afford, to Create Next Generation Engineers.















Electronics And R & D

### CNC Lathe Trainer with PC Based Controller



- Rugged Machine with Ground Bed.
- 8 Station Programmable Turret.
- Industrial Motion Controller.
- Latest Technological Platform for Software.
- Interactive CNC Part Programming Software.
- 3D Material Removal Simulation.
- STL Import / Export Facility

- Innovative live View on Screen.
- Customizable Tool Library.
- Customizable STK Design.
- Manual Pulse Generator (Optional).
- FMS & CIM Compatibility.
- Hydraulic Chuck (Optional).
- Auto Door (Optional).



### Model: VLM - T - 100

#### **Specifications**

X - Axis Travel : 150 mm Z - Axis Travel : 200 mm

Chuck Size : 100 mm (Hydraulic chuck

ø 135mm optional)

Maximum

Turning Diameter : 30 mm

Maximum

Turning Length : 150 mm Swing Over Cross Slide : 80 mm Spindle Nose Taper : MT3

Standard Cutting

**Tool Size** 

Spindle Motor : 2 H.P DC Motor

(300 - 3000 RPM)

: 16 x 16 mm

Resolution : 0.005 mmRepeatability :  $\pm 0.01 \text{ mm}$ 

Automatic

Lubrication Points : Provided
Interpolation : Linear, Circular
Programmable Feed Rate : 0-800 mm/Min.
Rapid Feed Rate : 0-1200 mm/Min.
Control System : PC Based System

Turret : 8 Station

(Electro - Pneumatic)

Coolant System : 40 Lts. (Programmable)

Lubrication : Centralized (Programmable)

Axis Motor : Stepper / Servo Motor

(Optional)

Mains Supply : 230 V AC, Single Phase

Machine Dimensions : Approx.

1500 x 900 x 1500 mm

Total Weight : Approx. 900 Kg.



3D Software

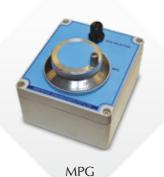


**Eight Station Turret** 



Live Screen





### CNC Mill Trainer with PC Based Controller





- Rugged Machine with Ground Bed.
- 12 Station Programmable ATC.
- Industrial Motion Controller.
- Latest Technological Platform for Software.
- Interactive CNC Part Programming Software.
- 3D Material Removal Simulation.
- STL Import / Export Facility

- Innovative live View on Screen.
- Customizable Tool Library.
- Customizable STK Design.
- Manual Pulse Generator (Optional).
- FMS & CIM Compatibility.
- Hydro Pnuematic wise (Optional).
- Auto Door (Optional).



### Model: VMM - A - 200

#### **Specifications**

X – Axis Travel : 250 mm Y – Axis Travel : 175 mm Z – Axis Travel : 200 mm Table Size : 500 x 200 mm Spindle Nose to Table Top : 40 - 190 mm Spindle to Column : 110 mm Spindle Inside Taper : BT 30 / ISO 30 Maximum Tool Size : Diameter 12 mm, Length 70 mm

: 2 H.P DC Motor with

3000 RPM

Resolution : 0.005 mmRepeatability :  $\pm 0.01 \text{ mm}$ 

Automatic

Spindle Motor

Lubrication Points : Provided
Interpolation : Linear, Circular

Programmable

Feed Rate : 0- 800 mm/Min. (X,Y,Z)
Rapid Feed Rate : 0- 1200 mm/Min. (X,Y,Z)

Control System : PC Based System
Automatic Tool Changer : 12 Station (Pneumatic)
(Geneva mechanism)

Lubrication : Centralized

(Programmable)

Axis Motor : Stepper / Servo Motor

(Optional)

Mains Supply : 230 V AC, 1 Phase for

Machine and 3 Phase 415 V AC for ATC

Machine Dimensions : Approx.

1200 x 1200 x 1800 mm

Total Weight : Approx. 1200 Kg.



3D Software



12 Station ATC



Live Screen



**CNC Mill Spindle** 



### CNC Lathe Cum Production Trainer with

#### PC Based Controller





- Rugged Machine with Ground Bed.
- 8 Station Programmable Turret.
- Industrial Motion Controller.
- Latest Technological Platform for Software.
- Interactive CNC Part Programming Software.
- 3D Material Removal Simulation.
- STL Import / Export Facility

- Innovative live View on Screen.
- Customizable Tool Library.
- Customizable STK Design.
- Manual Pulse Generator (Optional).
- FMS & CIM Compatibility.
- Hydraulic Chuck (Optional).
- Auto Door (Optional).



### Model: VLM - T - 125

#### **Specifications**

X – Axis Travel
Z – Axis Travel
Chuck Size
200 mm
Max. Machining Diameter
100 mm
Max. Turning Length
200 mm
Swing Over Carriage
110 mm
Distance between Center
300 mm
Spindle inside Taper
MT2

Standard Cutting tool size : 16 x 16 mm

Spindle Motor : 2HP D.C Motor (300 - 3000 RPM)

Resolution : 0.005 mmRepeatability :  $\pm 0.01 \text{ mm}$ 

Automatic Lubrication

Points : Provided

Programmable Feed Rate : 0 - 800 mm / Min. Rapid Feed Rate : 0 - 1200 mm / Min. Control System : PC Based System

Turret : 8 Station

(Electro – Mechanical)

Coolant System : 40 Ltrs. (Programmable)

Lubrication : Centralized (Programmable)

Axis Motor : Stepper / Servo (Optional)

Mains Supply : 230 V AC, Single Phase /
415 V AC 3 ø for Turret

Machine Dimensions : Approx.

2000 x 900 x 1600 mm

Total Weight : 1100 Kg



3D Software

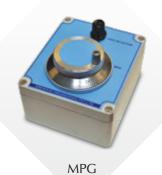


**Eight Station Turret** 



Live Screen





### CNC Lathe Trainer with Industrial Controller





- Rugged Machine with Ground Bed.
- 8 Station Programmable Turret.
- Fully Enclosed Working Area.
- Programmable Spindle

- Manual Pulse Generator (Optional).
- FMS & CIM Compatibility.
- Hydraulic Chuck (Optional).
- Auto Door (Optional).



Model: VLM - IT - 100

#### **Specifications**

X – Axis Travel 150 mm Z – Axis Travel 200 mm Chuck Size 100 mm

Maximum

**Turning Diameter** 30 mm Maximum Turning Length 150 mm Swing Over Cross Slide 80 mm Spindle Nose Taper MT3

Standard Cutting Tool Size 16 x 16 mm Spindle Motor 2 H.P DC Motor

(300-3000 RPM)

Resolution 0.005 mm Repeatability  $\pm~0.01~\text{mm}$ 

Automatic

Provided **Lubrication Points** Interpolation Linear, Circular 0-800 mm/Min. Programmable Feed Rate 0- 1200 mm/Min. Rapid Feed Rate Control System Siemens / Equivalent

Industrial Controller

8 Station

Turret

(Electro – Pneumatic)

Stepper / Servo Motor Axis Motor

(Optional)

Coolant System 40 Lts. (Programmable)

Lubrication Centralized

(Programmable)

230 V AC, Single Phase Mains Supply

Machine Dimensions Approx.

1500 x 900 x 1500 mm

Total Weight Approx. 900 Kg.



**Industrial Controller** 



**Eight Station Turret** 



Servo Motor and Drive





**MPG** 

### CNC Mill Trainer with Industrial Controller





- Rugged Machine with Ground Bed.
- 12 Station Programmable ATC.
- Fully Enclosed Working Area.
- Programmable Spindle

- Manual Pulse Generator (Optional).
- FMS & CIM Compatibility.
- Hydro Pneumatic wise (Optional).
- Auto Door (Optional).



### Model: VMM - IA - 200

#### **Specifications**

Maximum Tool Size : Bi 307 ISO 30 : Diameter 12 mm,

Length 70 mm

Spindle Motor : 2 H.P DC Motor with

3000 RPM

Resolution : 0.005 mmRepeatability :  $\pm 0.01 \text{ mm}$ 

Automatic

Lubrication Points : Provided
Interpolation : Linear, Circular

Programmable Feed Rate : 0- 800 mm/Min. (X,Y,Z)
Rapid Feed Rate : 0- 1200 mm/Min. (X,Y,Z)
Control System : Siemens / Equivalent Industrial Controller

Automatic Tool Changer : 12 Station (Pneumatic)

Lubrication : Centralized

(Programmable)

Axis Motor : Stepper / Servo Motor

(Optional)

Mains Supply : 230 V AC, 1 Phase for

Machine and 3 Phase 415 V AC for ATC

Machine Dimensions : Approx.

1200 x 1200 x 1800 mm

Total Weight : Approx. 1200 Kg.



Industrial Controller

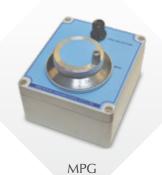


12 Station ATC



Servo Motor and Drive





### Computer Integrated Manufacturing (CIM) Set Up



#### Highlights of Sinewave CIM Setup

The Integration of the total manufacturing of enterprise through the use of integrated systems and data communications coupled with new managerial philosophies that improve organizational and manufacturing efficiencies.

#### Sinewave CIM Setup Comprises of

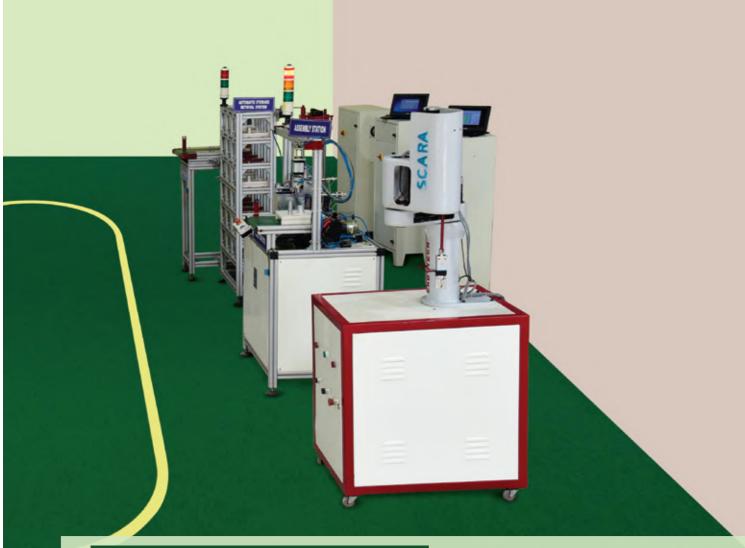
- CNC Lathe Trainer with Loading Arm.
- CNC Mill Trainer with Loading Arm.
- ASRS.
- Automated Guided Vehicle.
- Pallet Conveyor.
- Assembly Station.

- Vision Inspection System.( Quality control Station )
- 6 Axis Robot.
- SCARA Robot.
- Coordinate Measurement Machine.
- Electronic Height Gauge.

#### Integration of systems and technologies

- Material storage and feeding (ASRS, feeders, palletizing racks).
- Material handling (robots, conveyors, slidebases, pneumatic transfer units, Positioning tables, vises, end effectors and tool changers).
- CNC machining (turning, milling, engraving, automatic tool changers).
- Pneumatic and hydraulic systems (manipulators, Chucks, feeders, vises)
- Identification, detection and tracking (RFID scanning, pallet tracking, sensors, Switches).
- Quality control (machine vision, coordinate measuring machine, electronic height Gauge).
- Programmable logic controllers (PLC)





#### Software architecture

- Interfaces with a variety of machines and robots by means of device drivers (small interface programs that translate and transmit messages between the CIM manager and the machines at CIM stations).
- Stores all data in standard industrial database format, allowing easy access and manipulation on any level. Data files can be read by any Windows application (e.g., Excel, Access, MS-SQL) and exported to any other application. Easily imports and uses data files from external applications.

#### Dynamic 3D Graphic Simulation

- Fully functional, dynamic 3D simulation module.
- Accurately simulates operations and movements of machines, robots and peripheral axes, including components such as safety Doors, chucks and spindles.
- Accurately simulates part transportation and manipulation, including movement of pallets on conveyor and supply of parts from storage cells and feeders.
- Accurately simulates manufacturing processing, including milling, turning, engraving
- View control: zoom in and out, rotate (pan), view from above, below and any angle in between; camera redirect (reset camera's focal point), drag camera.
- Improves comprehension of CIM management and manufacturing processes by viewing 3D graphic dynamic on-screen simulations.
- Allows programming and operation of the CIM system without causing damage to actual equipment or disrupting operation of the actual CIM cell.
- Enables experimentation with CIM cells in which some components actually operate while others are simulated.

### Flexible Manufacturing System (FMS)



#### Highlights of Sinewave FMS Setup

Flexible Manufacturing Systems are an evolutionary process from numerical control (NC), then computer numerical control (CNC), to manufacturing system. Numerical control provides the ability for a machine to use a program to process a part. Computer numerical control provides the ability to store multiple programs and interchange these programs for a machine.

CNC Controlled machines combined with a pallet changing device provides the ability to process a mixture of parts without setup. FMS combine multiple CNC controlled machines with pallet handling systems, pallet load unload stations and a supervisory computer control.

#### Advantages of Sinewave FMS Setup

- To reduce set up and queue times.
- Improve efficiency.
- Reduce time for product completion.
- Utilize human workers better.
- Improve product routing.
- Produce a variety of items under one setup.





#### Sinewave FMS Setup Comprises of

- CNC Lathe Trainer with Loading Arm.
- CNC Mill Trainer with Loading Arm.
- ASRS.

- Pallet Conveyor.
- Linear Shuttle Conveyor.

#### Storage Station

The ASRS storage station is a floor-mounted or a table top automated storage and retrieval (ASRS) system designed for educational use. The system's dedicated Cartesian robot transfers parts between storage cells and conveyor pallets stopped at the ASRS station.

#### Conveyors

The conveyor frame is constructed of extruded, black anodized aluminum. A double flexible-chain moves in the inner and outer rails and moves the load (pallets) by friction.

### Intermediate CNC Lathe





- Rugged Machine with Ground Bed.
- 8 Station Programmable Turret.
- Fully Enclosed Working Area.
- Programmable Spindle

- Manual Pulse Generator (Optional).
- FMS & CIM Compatibility.
- Hydraulic Chuck (Optional).
- Auto Door (Optional).



Model: VTC-125

#### **Specifications**

X – Axis Travel
Z – Axis Travel
Chuck Size
200 mm
Max. Machining Diameter
100 mm
Max. Turning Length
200 mm
Swing Over Carriage
110 mm
Distance between Center
300 mm
Spindle inside Taper
400 mm
100 mm
300 mm
500 mm

Standard Cutting tool size : 16 x 16 mm

Spindle Motor : 2HP D.C Motor (300 - 3000 RPM)

Resolution : 0.005 mmRepeatability :  $\pm 0.01 \text{ mm}$ 

**Automatic Lubrication** 

Points : Provided

Feed Rate :  $\emptyset - 1000 \text{ mm / Min.}$ Rapid Feed Rate :  $\emptyset - 2000 \text{ mm / Min.}$ Control System : Siemens / Equivalent Industrial Controller

Turret : 8 Station

(Electro – Mechanical)

Coolant System : 40 Ltrs. (Programmable)

Lubrication : Centralized

(Programmable)

Axis Motor : Servo

Mains Supply : 230 V AC, Single Phase /

415 V AC 3 ø

Machine Dimensions : Approx.

2000 x 900 x 1600 mm

Total Weight : 1100 Kg



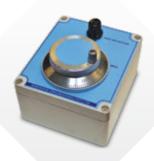
**Industrial Controller** 



Servo Motor and Drive



**Eight Station Turret** 



**MPG** 

### 6 Axis Robot Trainer



- Compact Design For Training Purpose.
- Industrial Motion Controller.
- Teach Pendant Facility.
- Programmable Digital I/O.

- Latest Technological Platform for Software.
- Interactive Programming Software.
- Powerful 3D simulation, Online and Offline
- FMS & CIM Compatibility.



### Model: SR-6

#### **Specifications**

No of axis : 6

Link 1 : 300 mm Link 2 : 300 mm

Joint actuator : DC Stepper Motor
Transmission : Timing Belt Drive
Position feedback : Proximity Switch

 $\begin{array}{lll} \text{Gripper actuator} & : & \text{Pneumatic} \\ \text{Weight of robot} & : & 50 \text{ Kg.} \\ \text{Accuracy} & : & \pm 0.3 \\ \text{Repeatability} & : & \pm 0.2 \\ \end{array}$ 

Tip Velocity range : 500 mm / min

Pay load capacity : 2 kg (including griper)

#### **Specifications**

 J1 - Waist
 :  $\pm 140^{\circ}$  

 J2 - Shoulder
 :  $-100 - 60^{\circ}$  

 J3 - Elbow
 :  $-70 + 10^{\circ}$  

 J4 - Wrist rotate
 :  $\pm 70^{\circ}$  

 J5 - Wrist pitch
 :  $\pm 35^{\circ}$  

 J6 - Wrist roll
 :  $\pm 180^{\circ}$ 

#### External I/O

- 8 Programmable digital inputs
- 8 Programmable digital outputs



3D Software



Gripper



Teach Pendant



Status Window Screen

### **CIM Components**



**CNC Lathe Trainer** 



**CNC Mill Trainer** 



Pallet Conveyor



Assembly Station



Loading ARM for Lathe



Loading ARM for Mill





ASRS



AGV



Vision Inspection



6 Axis Robot



Scara Robot



Linear Shuttle Conveyor

### **Loading Arms**

# Loading and Unloading ARM For Lathe Trainer

Application : Loading & Unloading

Number of Axes : 2 Axes

Actuation : Pneumatic and Electrical
Axis 1 : Rotary (0- 270 Degree)
Combined with 90 Degree

Rotation of the Wrist

Axis 2 : Chuck or Pallet, 25 mm Stroke

Handling Capacity: 200 g

Gripper : Rack & Pinion Angular

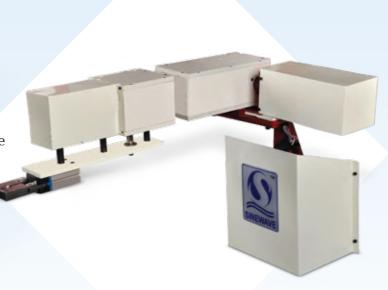
Gripper, ø 40 mm

Control System : PC Based Control Panel Communication : Ethernet / USB / WiFi

Control Modes : Auto / Manual

Simulation : Online / Offline with FMS /

CIM Setup



## Loading and Unloading ARM For Mill Trainer

Application : Loading & Unloading

Number of Axes : 3 Axes

Actuation : Pneumatic and Electrical
Axis 1 : Rotary (0- 270 Degree)

Combined with 90 Degree

Rotation of the Wrist

Axis 2 : Vice or Pallet, 25 mm Stroke

: ø50 mm

Handling Capacity : 200 g

Control System : PC Based Control Panel

Communication : Ethernet / USB / WiFi

Control Modes : Auto / Manual

Simulation : Online / Offline with FMS / CIM Setup



Gripper



### ASRS (Automatic Storage & Retrieval System)

ASRS is a training system that can be used as stand-alone or integrated manufacturing system to teach the principles of automatic storage and material handling.

Application : Automatic Storage & Retrieval

System for Component

Platform : The Platform is Traversed in X & Y

Axes by Ball Screw, DC Stepper Motors and PC Control Unit

Storage Racks : 18 (6 Rows x 3 Columns)

Transfer System : Platform will be Provided to

transfer the Pallet from the ASRS Racks to AGV or Linear Shuttle

Conveyor.

ASRS : Controller PC Based

Load Capacity : 5 Kg

Dimensions : 1000 mm X 350 mm X 1200 mm

(W X D X H)

Travel – X Axis : 1200 mm

Travel – Y Axis : 250 mm

Travel – Z Axis : 1000 mm

Digital I /O : 48 Nos

Communication : Ethernet

USB / Wi-Fi

Control Modes : Auto / Manual

Simulation : Online / Offline

with FMS / CIM

Setup



### Material Handling System



### **Pallet Conveyor**

Application : Material Handling

Conveyor Belt : Poly Urethane

Drive : 24 V DC Motor

Sensor : 02 Nos

Sensor Type : Photo Electric

Load Capacity : 5 Kg

Structure : Aluminum Extruded

Dimensions : 400 mm X 600 mm X 1100 mm

(W X D X H)

### Linear Shuttle Conveyor

Application : Material Handling

Conveyor Belt : Poly Urethane

Drive : 24 V DC Motor

Sensor : 07 No's

Sensor Type : Photo Electric

Load Capacity : 5 Kg

Controller : PC/ PLC Based

Structure : Aluminum Extruded

Dimensions : Approx.

5000 mm X 400 mm X 1100 mm

(W X D X H)





### Automated Guided Vehicle

Material handling system with integration to conveyors, manufacturing assembly stations and ASRS.

Application : Material Handling / Loading - Unloading
Guided System : Powerful PC Based Guided System with

a) Obstacle Sensing

b) Job Transfer through Inbuilt Conveyorc) Safety Sensors to avoid Collision's.

d) Station Identification

Load Capacity : 35 Kg

Maximum : 20 Meters / Minute max.

Travel Speed

Minimum : 1000 mm max.

**Turning Radius** 

Tracking & Sensors : Color/ Background Suppression Sensor

Drive : D. C. Drive

Communication : Wi-Fi

Dimensions : 500 mm x 600 mm x 1100 mm

(W X D X H)



### **Assembly Station**

The unit controlled through standard PLC system.

The unit consists of pneumatic actuators,
linear conveyors, pick and place unit for
Bearing and Shaft Assembly.

This Uunit can be customized as per user requirement.



- PLC based System.
- Compact industrial design.
- ISO, CE approved industrial component.
- Flexible and expandable stations.
- Wireless interface with FMS & CIM.



### Scara Robot

#### **Specifications**

Design : 4 Axes, external Oriented

horizontal articulated arm.

Pay Load : 1.5 Kg.

Reach : 425 mm.

Axis

1. Waist (J1) : 270° 2. Shoulder (J2) : 135°

3. Elbow (J3) with

Ball Screw : 120 mm 4. Roll (J4) : 360° Link 1 : 225 mm

Link 2 : 220 mm

Joint Actuator : Stepper Motor with Gear Box.

Controller : USB Based Motion Controller.

Safety : Micro Switches for Home and Axis Limits.

I/O : 8 nos.

Power : 230 VAC, 50 Hz, Single Phase.



- Short Cycle time.
- High Speed.
- High Performance.
- High Rigidity.

- · High Repeatability.
- Ease of Use.
- Low Maintenance Efforts.
- High Operational Safety.

### SINE-O-MILL





- AC servo drives
- AC variable speed spindle motor
- Hardened and ground ball-screws
- Centralised automatic lubrication
- Basic coolant system
- Telescopic covers and bellow on Z-axis
- Full machine guard
- Manual pulse generator



Model: VMC-300

#### **Specifications**

X Axis : 350 mm Y Axis : 275 mm Z Axis : 300 mm

Distance from Spindle

Max. Load on Table

Nose to Table Top : 70 - 300 mm

Traverse Screws : Ball Screw Dia 32 x 10

: 120 Kgs

Table Size : 550 X 325 mm

Clamping Area : 450 x 250 mm

Spindle Bore Taper : BT 40

Spindle Speed : 100 - 3000 RPM

Spindle Motor Power : 5 HP, AC Spindle Motor Drive : 5 HP VFD HP

Rapid Traverse Rate

X & Y Axes : 8 & 8 m/min Rapid Traverse Rate Z Axis : 8 m/min

Cutting Feed Rate X & Y : 1 - 5000 m/minCutting Feed Rate Z : 1 - 5000 m/minController : SIEMENS 808D Basic

Machine Weight (Approx) : 2500 Kg

Main Supply : 415 VAC, 3 Ph, 50 Hz



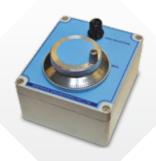
**Industrial Controller** 



Servo Motor and Drive



12 Station ATC



**MPG** 

# Production Capabilities





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